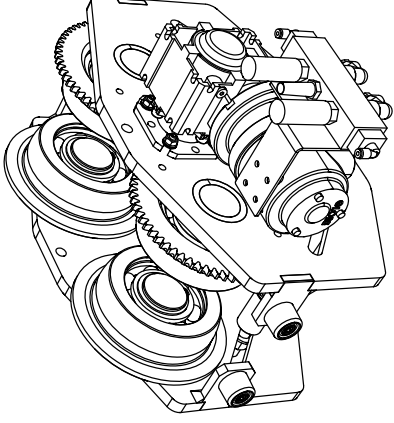
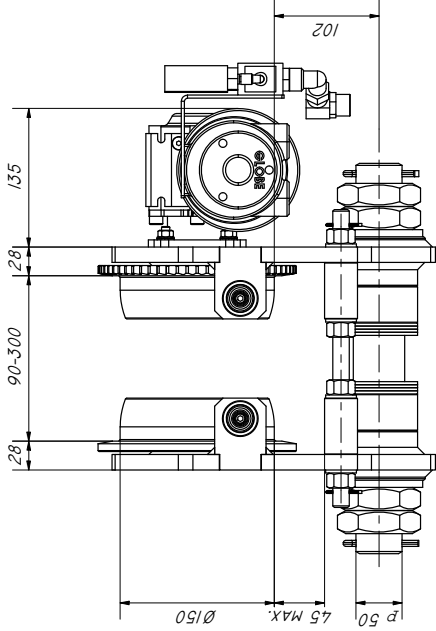
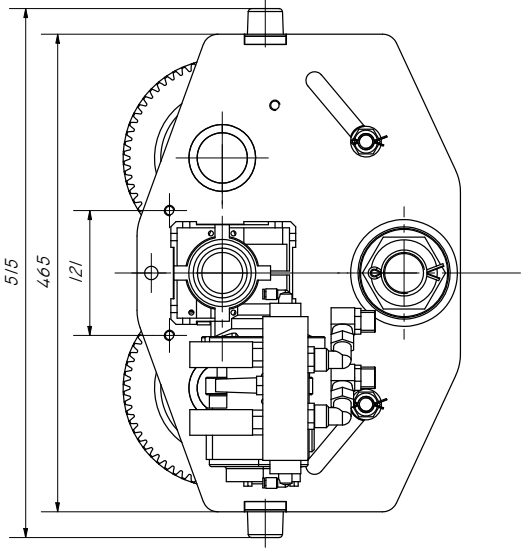
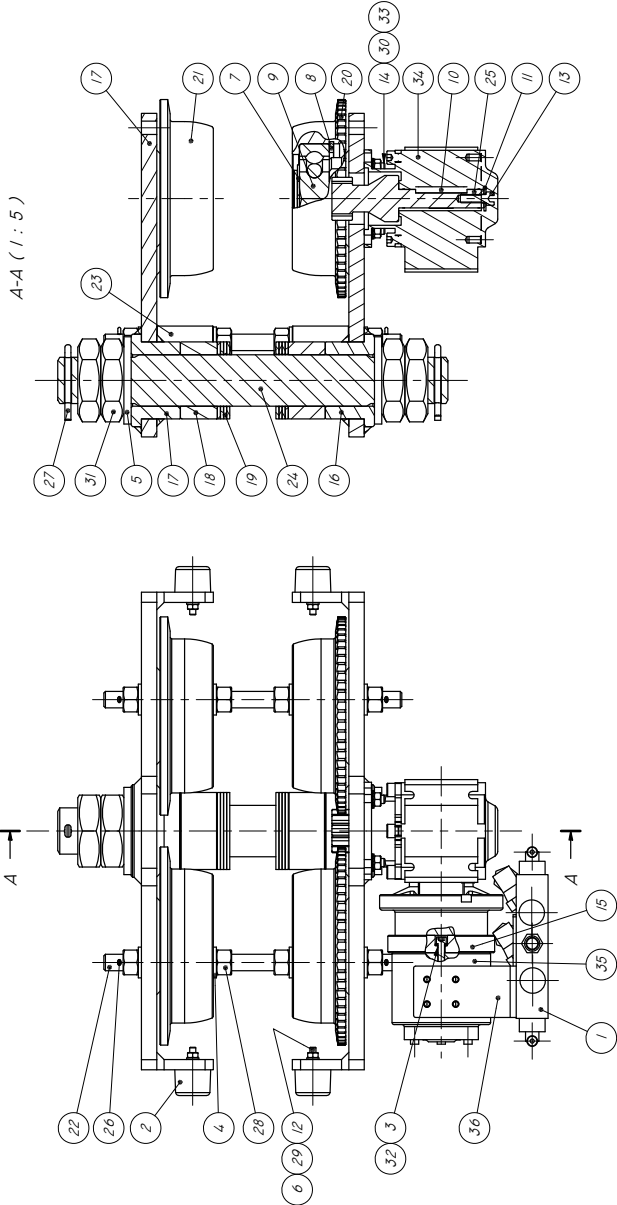


REVISION HISTORY		
REV.	DATE	APPROVED
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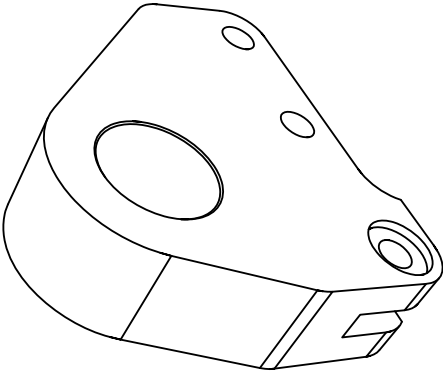
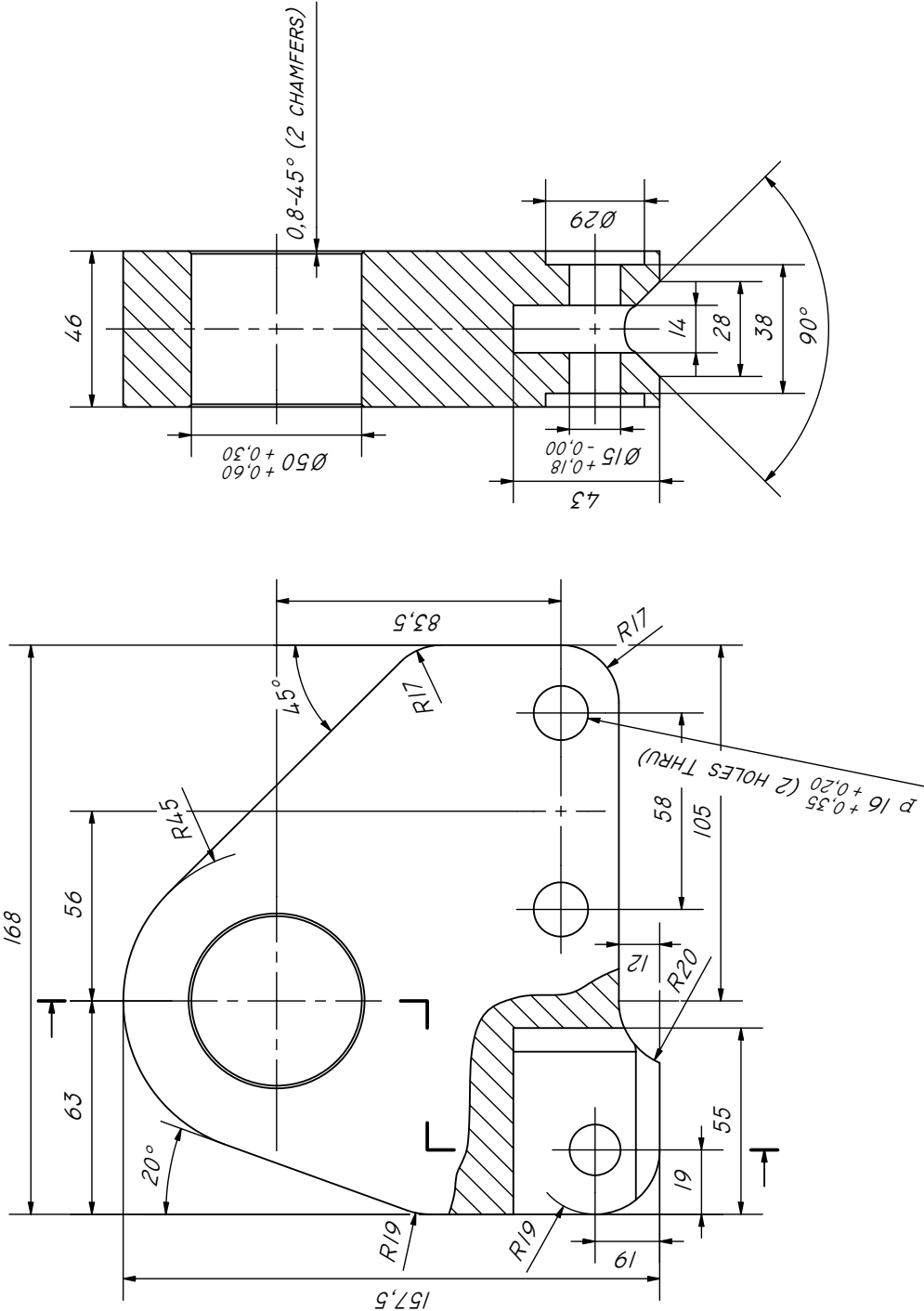


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1		PILOT VALVE AND SILENCERS
2	4		BUFFER
3	3	ANSI B18.3 - 1/4 - 20 UNC - 1 HS HCS	HEXAGON SOCKET HEAD CAP SCREW
4	8	DIN 125 - A 17	WASHER
5	2	DIN 125 - A 16	WASHER
6	4	DIN 125 - A 16.4	WASHER
7	4	DIN 471 - 55 X 2	SPRING RETAINING RING
8	4	DIN 471 - 120 X 4	SPRING RETAINING RING
9	4	DIN 625 SNA - SKF 6311-2Z	DEEP GROOVE BALL BEARINGS SINGLE ROW WITH TWO Z SHIELDS SKF
10	1	DIN 925 - 8.0 X 6 X 50	PARALLEL NET
11	1	DIN 925 - 8.0 X 6 X 50	PARALLEL NET
12	4	DIN 912 - M8 X 40	SPACER
13	4	DIN 912 - M8 X 40	SPACER
14	4	DIN 912 - M8 X 40	SPACER
15	1	DRG 1225-02	TRANSITION PIECE (FOR NORD GEARBOX)
16	1	DRG 1502-02	MOTOR PLATE
17	1	DRG 1502-03	SIDE PLATE
18	1	DRG 1502-09	SPACER
19	1	DRG 1502-10	SPACER WASHER
20	2	DRG 1502-11	GEAR WHEEL
21	2	DRG 1502-12	PLAIN WHEEL
22	2	DRG 1502-13	TIE ROD
23	4	DRG 1502-14	ANTI TIP ROLLER
24	1	DRG 1502-15 OR	LOAD BAR (RANGE I - FLANGE 90x160mm)
25	1	DRG 1502-17	LOAD BAR (RANGE II - FLANGE 160x230mm)
26	4	ISO 1234 - 3.2 X 25	LOAD BAR (RANGE III - FLANGE 230x300mm)
27	2	ISO 1234 - 6.3 X 56	LOAD BAR (RANGE III - FLANGE 230x300mm)
28	8	ISO 4032 - M16	SPLIT PIN
29	4	ISO 4032 - M16	HEX NUT
30	4	ISO 4032 - M16	HEX NUT
31	4	ISO 4035 - M16.5	HEX NUT
32	3	NL-4/N	1/2" NORDLOCK WASHER LARGE DIAMETER GLUED PAIR
33	4	NL-8SP	1/8" NORDLOCK WASHER LARGE DIAMETER GLUED PAIR
34	1	SKS140 FA II HB IEC63 BI 4C 90	GEARBOX NORD
35	1	VALU	AIR MOTOR: GLOBE
36	1	DRG 1500-48	VALVE BRACKET
SCALE: 1:5			
TITLE OF PART: 6TE AIR TROLLEY (AT6S)			
PART NUMBER: DRG 1502D-01			
UNLESS OTHERWISE SPECIFIED			
ALL DIMENSIONS ARE IN MILLIMETERS			
TOLERANCES			
LINEAR			
UP TO 50 ± 0.05			
OVER 50 TO 100 ± 0.1			
OVER 100 TO 150 ± 0.15			
OVER 150 TO 200 ± 0.2			
OVER 200 TO 300 ± 0.3			
OVER 300 TO 500 ± 0.5			
ANGULAR ± 0.5°			
SURFACE FINISHES			
IF IN DOUBT ASK			



DESIGNED BY		DATE	
TOMASZ		19/04/2013	
DRAWN BY		REVISION	
E. CROTON		29/01/2018	
CHECKED BY		REPLACES DRAWING	
B. AITKEN		0	
APPROVED BY		PROFILE NUMBER	
SHEET SIZE		TITLE OF PROJECT	
A3		6TE HOIST AND TROLLEY	

REVISION HISTORY		
REV.	DATE	APPROVED
0		



SCALE	MATERIAL	S355		TITLE OF PART		PART NUMBER
1:2		SURNAME	DATE	TOP EYE FOR TMH-6000		DRG 1502D-22
DESIGNED BY	T. MIKOLAJEWSKI	09/12/2015		DATE	14/02/2018	1 / 1
DRAWN BY	E. CRICHTON	14/02/2018		REVISION	0	
CHECKED BY				WEIGHT	N/A	
APPROVED BY	B. AITKEN			REPLACES DRAWING		
SHEET SIZE	A4	TITLE OF PROJECT		PROFILE NUMBER		
		6TE HOIST AND TROLLEY				



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN MILLIMETERS

TOLERANCES

LINEAR

UP TO 5 ± 0,05 0,1
OVER 5 TO 120 ± 0,1
OVER 120 UP TO 500 ± 0,25
OVER 500 TO 1000 ± 0,5
OVER 1000 ± 1

ANGULAR ± 0,5°

SURFACE ROUGHNESS $\sqrt{R}$

IF IN DOUBT ASK

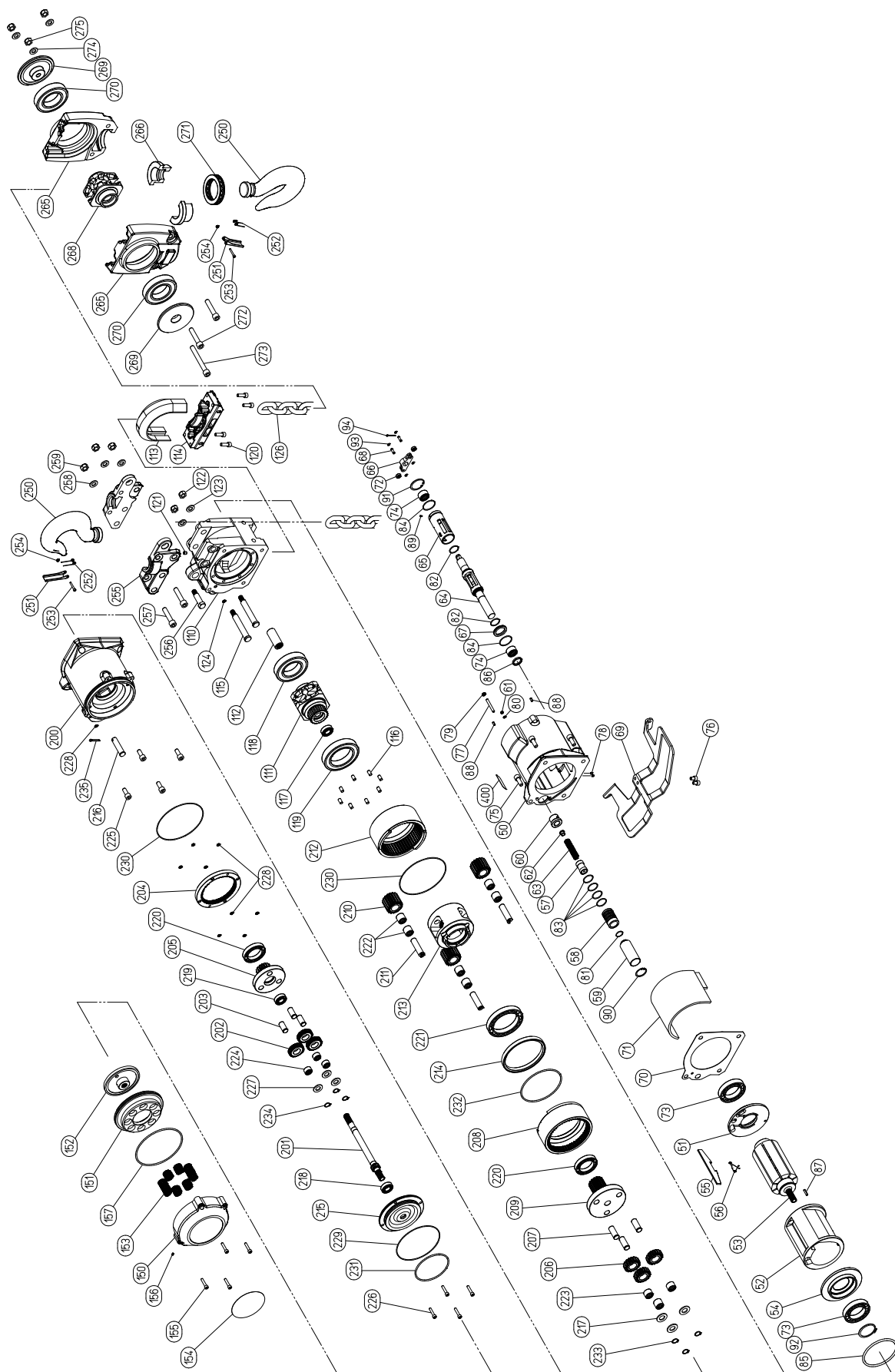


Fig. No.	Part Number	Part Name	Parts Per Hoist
050	425806790	MOTOR CASE	1
051	425806180	REAR PLATE	1
052	425806160	CYLINDER	1
053	425806150	ROTOR	1
054	425806170	FRONT PLATE	1
055	137102033	VANE	8
056	130802235	LIFT SPRING	8
057	425806J40	LIMIT SPOOL	1
058	425806J30	LIMIT SPOOL BUSHING	1
059	425806J50	LIMIT RETAINER F	1
060	425806J60	LIMIT RETAINER B	1
061	425806J70	LIMIT PLUG	1
062	426301Z50	SPRING SEAT	1
063	130802226	SPRING 13X67X2	1
064	425806460	LIMIT SHAFT	1
065	425806A40	LIMIT SHAFT BUSHING	1
066	425806140	LIMIT LEVER	1
067	425806J90	LIMIT WASHER	1
068	425806120	ROLLER SHAFT	2
069	425810110	CHAIN LEVER	1
070	136102172	MOTOR GASKET	1
071	425806K0B	SILENCER M CP	1
072	130103005	BEARING 605ZZ	2
073	130104011	BEARING 6010	2
074	130132116	NEEDLE BEARING TA2215Z	2
075	131710025	HEX SOCKET HEAD CAP SCREW M10X25	4
076	131708012	HEX SOCKET HEAD CAP SCREW M8X12	2
077	132306050	HEX SOCKET SET SCREW M6X50	1
078	132105005	HEX SOCKET SET SCREW M5X5	2
079	134403106	HEX NUT M6	1
080	131103003	O-RING S-5	1
081	131103016	O-RING S-20	1
082	131103021	O-RING S-26	2
083	131103022	O-RING S-28	4
084	131103029	O-RING S-36	2
085	131101068	O-RING P-100	1
086	131246003	DUST SEAL OS22294	1
087	130605020	SPRING PIN 5X20	1
088	130605010	SPRING PIN 5X10	2
089	130603005	SPRING PIN 3X5	1
090	130301032	RETAINING RING H-32	1
091	130301040	RETAINING RING H-40	1
092	130302050	RETAINING RING S-50	1
093	130303004	RETAINING RING E-4	4
094	130702125	SPLIT PIN 2.5X25	1
110	425806A00	CENTRE HOUSING	1
111	425806A50	LOAD SHEAVE	1
112	425806200	COUPLING	1
113	425806350	CHAIN GUIDE	1
114	425806360	CHAIN SEPARATOR	1
115	425806220	HANGER PIN	2

Fig. No.	Part Number	Part Name	Parts Per Hoist
116	426325340	DOWEL PIN	8
117	130104004	BEARING 6003	1
118	130109012	BEARING 6211ZZ	1
119	130109015	BEARING 6014ZZ	1
120	131708025	HEX SOCKET HEAD CAP SCREW M8X25	4
121	132108008	HEX SOCKET SET SCREW M8X8	1
122	134501012	U NUT M12	2
123	131307012	WASHER M12	2
124	131103005	O-RING S-7	1
126	AHC13/RT/RUD	LINK CHAIN 13mm	HOL
150	425806410	BRAKE COVER	1
151	425806400	BRAKE PISTON	1
152	425806430	BRAKE DISK	1
153	130802229	SPRING 20.5X21.9X2.9	8
154		NAME PLATE	1
155	131706040	HEX SOCKET HEAD CAP SCREW M6X40	4
156	132105005	HEX SOCKET SET SCREW M5X5	1
157	131117255	O-RING AS568-255	1
200	425806310	GEAR CASE	1
201	425806A60	FIRST PINION	1
202	425806A70	FIRST STAR GEAR	3
203	425806A80	FIRST PIN	3
204	425806E10	FIRST RING GEAR	1
205	425806E20	SECOND PINION	1
206	425806E30	SECOND STAR GEAR	3
207	425806E40	SECOND PIN	3
208	425806E50	SECOND RING GEAR	1
209	425806K20	THIRD PINION	1
210	425806K30	THIRD STAR GEAR	3
211	425806K40	THIRD PIN	3
212	425806K50	THIRD RING GEAR	1
213	425806240	CAGE	1
214	425806230	SPACER	1
215	425806900	BRAKE PLATE	1
216	425806K60	CHAIN SET PIN	1
217	425806K70	SECOND THRUST WASHER	3
218	130106004	BEARING 6003ZZ	1
219	130104004	BEARING 6003	1
220	130113009	BEARING 6909	2
221	130113016	BEARING 6916	1
222	130131621	NEEDLE BEARING TA1620Z	6
223	130131617	NEEDLE BEARING TA1616Z	3
224	130131513	NEEDLE BEARING TA1512Z	3
225	131710025	HEX SOCKET HEAD CAP SCREW M10X25	4
226	131706030	HEX SOCKET HEAD CAP SCREW M6X30	4
227	131307014	WASHER M14	3
228	131103005	O-RING S-7	9
229	131103063	O-RING S-135	1
230	131103065	O-RING S-145	2
231	131117242	O-RING AS568-242	1
232	131117249	O-RING AS568-249	1

Fig. No.	Part Number	Part Name	Parts Per Hoist
233	130302016	RETAINING RING S-16	3
234	130302015	RETAINING RING S-15	3
235	130704025	SPLIT PIN 4X25	1
250	425810E60	HOOK	1
251	420890P11	HOOK SAFETY CLAW	1
252	130802046	HOOK SPRING	1
253	131704028	HEX SOCKET HEAD CAP SCREW M4X28	1
254	134501004	U NUT M4	1
256	425810580	HOOK JOINT BOLT	1
258	131301012	SPRING WASHER M12	1
259	134501012	U NUT M12	1
265	425810800	UNDER HOOK HOLDER	1
266	425810710	THRUST RING	1
268	425810F70	FREE CHAIN WHEEL	1
269	420890QH0	UNDER HOOK METAL COVER	2
270	130109012	BEARING 6211ZZ	2
271	130121112	THRUST BEARING 51112	1
272	131712060	HEX SOCKET HEAD CAP SCREW M12X60	2
273	131712100	HEX SOCKET HEAD CAP SCREW M12X100	1
274	131301012	SPRING WASHER M12	3
275	134501012	U NUT M12	3

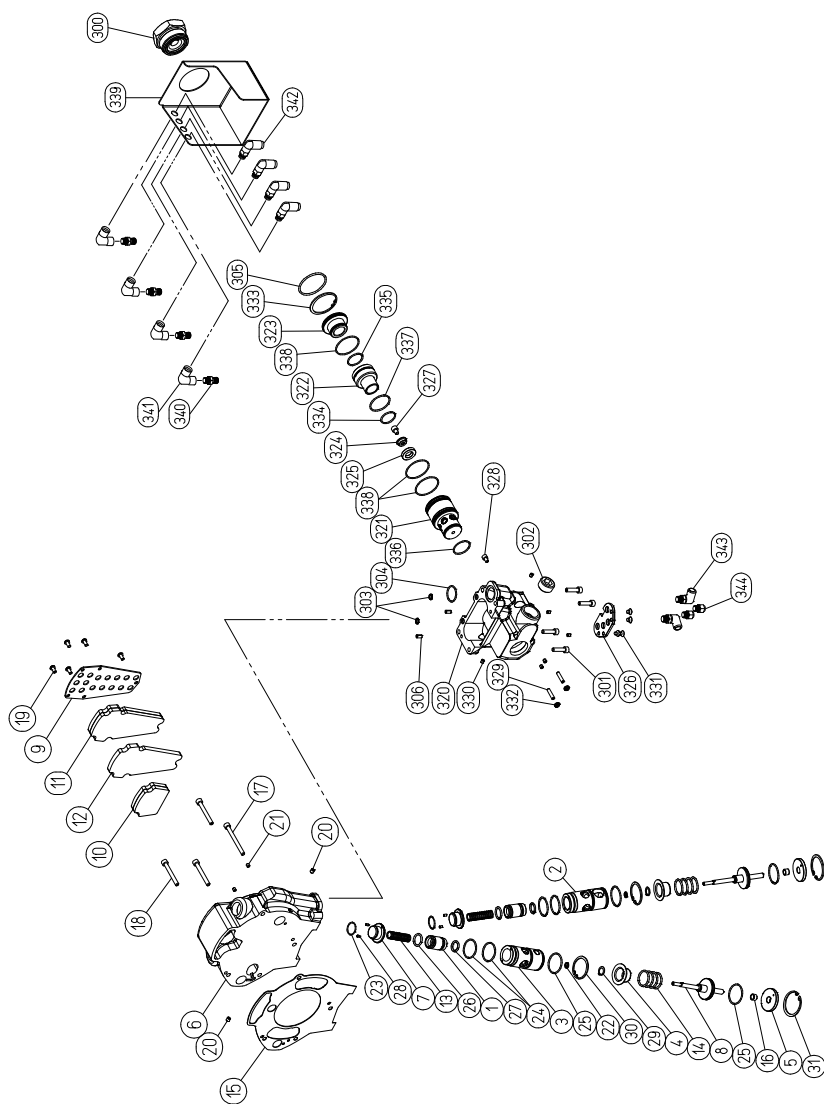
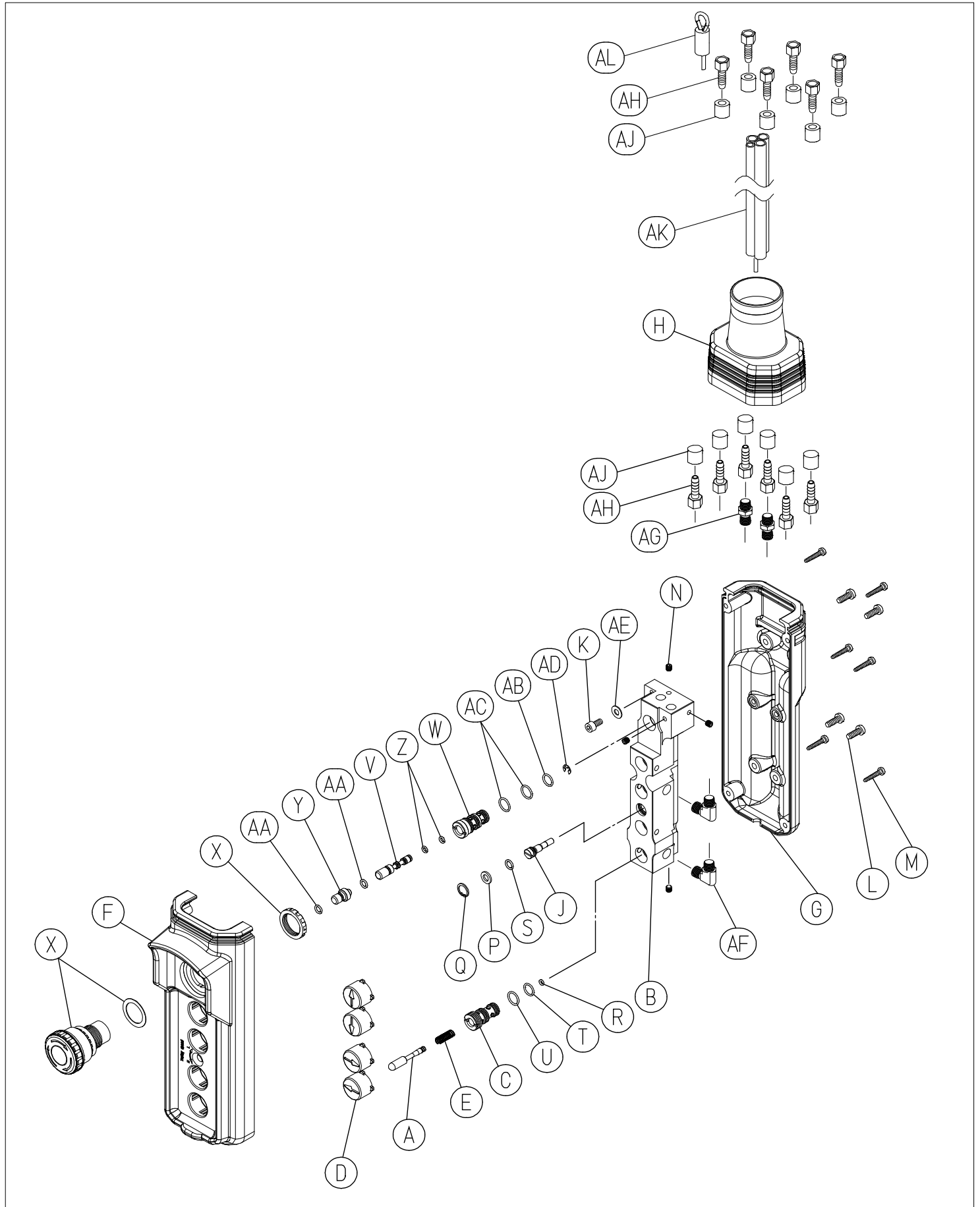


Fig. No.	Part Number	Part Name	Parts Per Hoist
001	425806J80	THROTTLE VALVE	2
002	425806E90	VALVE BUSHING (U)	1
003	425806F00	VALVE BUSHING (D)	1
004	425806C70	SPRING SEAT	2
005	425806A20	VALVE CAP	2
006	425806060	VALVE BODY	1
007	425806A30	BUSH CAP	2
008	425806C60	PISTON	2
009	425806810	EXHAUST PLATE	1
010	137402055	SILENCER (SS)	2
011	137402056	SILENCER (SL)	2
012	137402057	SILENCER (F)	1
013	130802227	SPRING 11.4X46X1.4	2
014	130802228	SPRING 26X32.3X2.6	2
015	136102171	VALVE GASKET	1
016	130216001	BEARING K5B0807	2
017	131706065	HEX SOCKET HEAD CAP SCREW M6X65	1
018	131706050	HEX SOCKET HEAD CAP SCREW M6X50	3
019	131905010	HEX SOCKET BUTTON SCREW M5X10	5
020	132106006	HEX SOCKET SET SCREW M6X6	2
021	132105005	HEX SOCKET SET SCREW M5X5	2
022	131103005	O-RING S-7	2
023	131103016	O-RING S-20	2
024	131103024	O-RING S-30	4
025	131103026	O-RING S-32	4
026	131117115	O-RING AS568-115	2
027	131118113	O-RING AS568-113 (HS90)	2
028	130603005	SPRING PIN 3X5	4
029	130302012	RETAINING RING S-12	2
030	130301036	RETAINING RING H-36	2
031	130301040	RETAINING RING H-40	2
300	425806G6B	INLET BUSHING CP	1
301	131706025	HEX SOCKET HEAD CAP SCREW M6X25	4
302	134902011	HEX SOCKET HEAD PLUG PT3/4	1
303	131103005	O-RING S-7	2
304	131103020	O-RING S-25	1
305	131117134	O-RING AS568-134	1
306	130605010	SPRING PIN 5X10	2
320	425806470	UNDER COVER	1
321	425806G70	MAIN CUT BUSHING	1
322	425806G80	MAIN CUT VALVE	1
323	425806G90	MAIN CUT CAP	1
324	425806H00	MAIN CUT HOLDER	1
325	136102173	MAIN CUT SEAT	1
326	137402060	PILOT SILENCER	1
327	131706308	HEX SOCKET HEAD CAP SCREW M6X8	1
328	131705008	HEX SOCKET HEAD CAP SCREW M5X8	1
329	132105022	HEX SOCKET SET SCREW M5X22	2
330	132105005	HEX SOCKET SET SCREW M5X5	6
331	132905206	CROSS-RECESSED HEAD SCREW M5X6	4
332	134403205	HEX NUT M5	2

Fig. No.	Part Number	Part Name	Parts Per Hoist
333	130301047	RETAINING RING H-47	1
334	131103020	O-RING S-25	1
335	131103021	O-RING S-26	1
336	131103023	O-RING S-29	1
337	131103028	O-RING S-35	1
338	131117030	O-RING AS568-030	3
339	DRG/TMH3000-PB-01	PENDANT BRACKET	1
340	P071/1	1/8 BSP HEX NIPPLE C/W 60° CONE	4
341	P050	1/8 BSP FEMALE ELBOW	4
342	304P	1/8 BSP MALE TO 6MM PUSH FIT ELBOW	4
343	304P	1/8 BSP MALE TO 6MM PUSH FIT ELBOW	2
344	P087	1/8 BSP TO 6MM PUSH FIT	2



Pendant - VRD-4R

Fig. No.	Part Number	Part Name	Parts Per Hoist
A	420218VB0	THROTTLE VALVE	4
B	420235VR0	VALVE BODY	1
C	420218VF0	BUSHING	4
D	420235X40	BUTTON	4
E	130802036	SPRING 6X18X0.32	4
F	420235W50	FRONT CASE	1
G	420235W60	REAR CASE	1
H	136608256	BOOT	1
J	420235VM0	ADJUST SCREW	1
K	131705310	HEX SOCKET HEAD CAP SCREW M5X10	1
L	132404114	PHILLIPS HEAD MACHINE SCREW M5X14	4
M	132904221	SELF TAPPING SCREW 4X20	6
N	132105305	HEX SOCKET HEAD CAP SCREW M5X5	4
P	131309206	WASHER M6	1
Q	130301912	RETAINING RING H-12	1
R	131109001	O-RING S-3 (HS90°)	4
S	131103005	O-RING S-7	1
T	131103008	O-RING S-10	4
U	131103009	O-RING S-11.2	4
V	420224V61	EMERGENCY VALVE	1
W	420228V50	EMERGENCY BUSHING	1
X	136690503	EMERGENCY SWITCH	1
Y	420228W00	PUSH ROD	1
Z	131103002	O-RING S-4	2
AA	131103004	O-RING S-6	2
AB	131103008	O-RING S-10	1
AC	131103009	O-RING S-11.2	2
AD	130303204	RETAINING RING E-4	1
AE	131307105	WASHER M5	1
AF	P128	1/8 BSP COMPACT ELBOW C/W 60° CONE	4
AG	P071/1	1/8 BSP NIPPLE C/W 60° CONE	2
AH	P016/1	1/8 BSP TO 1/4 HOSETAIL SWIVEL	12
AJ	P002/1	1/4 HOSE FERRULE	12
AL		STRAINER WIRE	1
AK	1/4-HOSE	1/4 ANTI STATIC RUBBER HOSE	6